

Date: Wednesday, 4/5/2006 8:09:02 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABLE ASSEMBLY
Job Number	: 26525		
Estimate Number	: 10125		
P.O. Number	: <i>N/A</i>	Part Number	: D2071
This Issue	: 4/5/2006	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D2071 REV. B PRELIM
First Issue	: 4/4/2006	Project Number	: <i>N/A</i>
Previous Run	: 20863	Drawing Revision	: <i>B PRELIM</i>
	Type : PURCHASED PARTS	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 4/14/2006
Checked & Approved By	: <i>[Signature]</i> 06.04.04	Qty:	10 Um: Each
Comment	: Est: D 04.11.26 Reformat; Revised Step 2 KJ/JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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## Comment: PURCHASING

Issue P/O: *951*  
 Purchase Part Number: 59V00-3-36  
 Possible Supplier: Danco  
 Material release note is required

*56V05-36 59V00-3-36 06.11.10*  
*C206104105* (10)

2.0	T2 032-400	<i>56V05-36</i>	cable
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)  
 CABLE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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## Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage  
 Ensure Material Release Note is attached

*06/11/13* (10)

4.0	QC6	DIMENSIONAL CHECK
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## Comment: DIMENSIONAL CHECK

*06.12.12* (10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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## Comment: PACKAGING RESOURCE #1

Identify and Stock with Dart P/N & B/N  
 Location: *5F213*

*06/12/14* (10)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/12/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 4/5/2006 8:09:02 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 26525

Part Number: D2071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

10  
26/12/14

Job Completion



U 06/12/14

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

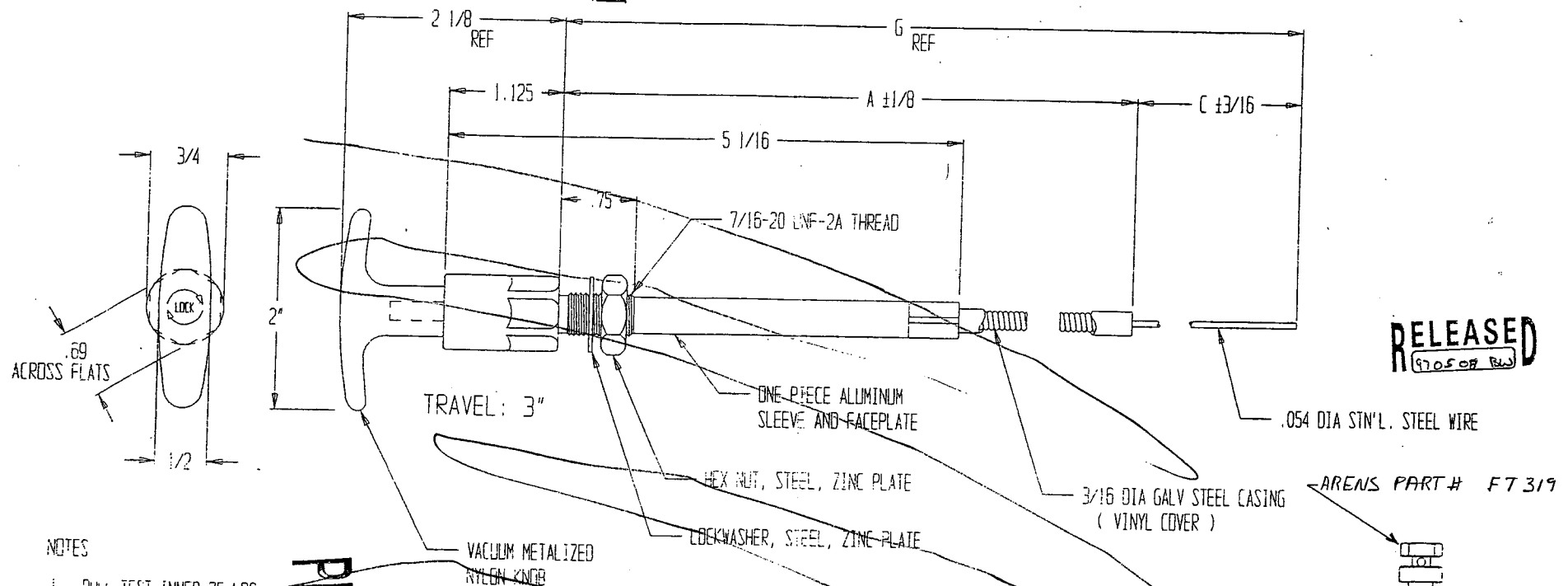
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

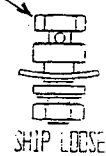
CUST NO	ARENS NO	A	C	G
D2071	112-032-100	32"	4"	36"
	CABLE CRAFT			
	59V00-3-36			36
	DANCO EQUIPMENT			
	56V03-36			36"

PATENT PENDING

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	ADD CABLE CRAFT NUMBER	970508	BW
B	ADD DANCO EQUIPMENT P/N	06.03.10	JB



RELEASED  
970508 BW



NOTES

PULL TEST INNER 75 LBS

PRELIMINARY ISSUE

CUSTOMER PRINT

NO APPROVAL DRAWING IN FILE

DART AERO ACCESSORIES INC.

TURN TO LOCK

METRIC EQUIVALENTS SHOWN IN PARENTHESES ( )

SIZE	E.C.N. REQUIRED TO CHANGE DRAWING	DWG NO.	REV
B		112-032-100	B
SCALE	REFERENCE		

DR.	A.H.	DATE: 2/13/92	ENGR	DATE:
ARENS CONTROLS				
A DIVISION OF ARENS INDUSTRIES, INC.				
2017 GREENLEAF ST. EVANSTON, IL. 60202				
MATL.				
COND.				
FINISH				

DO NOT SCALE DWG. UNLESS OTHERWISE SPECIFIED BREAK ALL DIMENSIONS REMOVE ALL DIMS	
TOLERANCES:	DECIMAL .XX ± .015
ANGLE ± 1°	.XXX ± .005
FRACTIONAL ± 1/64	
STOCK	
FINISH SPEC.	

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26525

D2071



EQUIPMENT INC.

INVOICE# 7143556

JOS #

Page#: 1

Date: 11/08/06

\* SURREY, BRITISH COLUMBIA \*

711688

DART AEROSPACE LTD.

1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7

DART AEROSPACE LTD.

1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

P.O. # 00000951

PST# 787810

VIA FEDEX 15179324-0

REP# 100 ORD TKR: DW

10.00

10.00

0.00

59V00-60

EA

62.82

628.20

TWIST LOCK TRIM CABLE

THESE CABLES ARE TO BE SHORTENED

TO .36 AS PER DRAWING SUPPLIED

THANKS FOR THE ORDER DENNY

All returns subject to approval and restocking charge  
No returns on custom cables, electrical components,  
seals, or special orders.



EQUIPMENT INC.

CALGARY, ALBERTA

308 - 53 AVENUE S.E.

T2H 0N3

(403) 253-8421

FAX 253-1873

TOLL FREE 1-800-352-9291

EDMONTON, ALBERTA

9111 - 41 AVENUE

T6E 6M5

(780) 468-5151

FAX 468-1565

EDMONTON, ALBERTA

16704 - 110 AVENUE

T5P 1G9

(780) 466-6161

FAX 468-6163

SURREY, B.C.

9475 - 192 STREET

V4N 3R7

(604) 888-0513

FAX 888-1036

TOLL FREE 1-800-665-0644

REGINA, SASK.

1155 MacKAY STREET

S4N 4X9

(306) 721-9575

FAX 721-2214

TOLL FREE 1-800-363-2626

Subtotal 628.20  
Freight 0.00  
GST 37.69  
PST 0.00

Order Total 665.89

Amt Paid 0.00

AMOUNT DUE 665.89

G.S.T. #R-136761772

DUPLICATE

